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# Assembly and Installation Manual

## Deluxe Bunk Kit

### for 4000/5000 Vertical LIFT

MCD p/n 1545-02



# metalcraft DOCKS

## A. Parts Description

1. Check the following parts to ensure you have all the items necessary to assemble your new Deluxe Bunk Kit for the **Model 4000** (110/122) or **Model 5000** (115/122) Vertical Boat Lift:

Qty Needed	Part No.	Description
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### MODEL 4000

2	1530-02	Carpeted Bunk, 12'L, P.T. w/Tube
1	1520-02	Deluxe Bunk Parts Box, Sealed

### MODEL 5000

2	1531-02	Carpeted Bunk, 14'L, P.T. w/Tube
1	1520-02	Deluxe Bunk Parts Box, Sealed

2. Check the Parts Box and identify the following items:

Qty Needed	Part No.	Description
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8	1536-01	2-1/4" x 12-1/2" x 3/8" Bunk Mounting Strut.
1	1515-02	Deluxe. Bunk Fasteners Kit (Sealed Bag).
1	1545-02	Deluxe Bunk Assembly / Installation Instructions

3. Check the Fasteners Kit (sealed plastic bag) and identify the following items:

Qty Needed	Part No.	Description	Used
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12	3706-03	1/2-13" x 3-1/2" Hex Head C/S Zinc Yellow (ZY).	(3) Bunk Bracket x 4
12	3706-09	1/2-13" Finished Hex Nut ZY.	(3) Bunk Bracket x 4

If any problems are found, do not proceed.

**Call your Metal Craft Dealer.**

Or, reach Metal Craft at **800-989-3625** or at **www.metalcraftlifts.com**

## B. Assembly Instructions

### Step #1 -

Install the following **Bunk Mounting Struts** together in matching pairs. Straddle the Front and Rear Cradle Cross Members:

**8**      **1536-01**    2-1/4" x 12-1/2" x 3/8" Bunk Mounting Strut.

With these fasteners:

**8**      **3706-03**    1/2-13" x 3-1/2" Hex Head C/S Zinc Yellow (ZY).

**8**      **3706-09**    1/2-13" Finished Hex Nut ZY.

*Do not tighten Bolts -- leave loose until Bunk Kit is fully assembled.*

### Step #2 -

Place the **Carpeted Bunks** in place and attach the Aluminum Bracket installed on the bottom of the Bunks into the top of the paired Bunk Mounting Struts. Bolt the Bunks to the Struts with these fasteners:

**4**      **3706-03**    1/2-13" x 3-1/2" Hex Head C/S Zinc Yellow (ZY).

**4**      **3706-09**    1/2-13" Finished Hex Nut ZY.

*Do not tighten Bolts -- leave loose until Bunk Kit is fully assembled.*

### Step #3 -

Adjust Carpeted Bunks to fit boat. Tighten all fasteners.