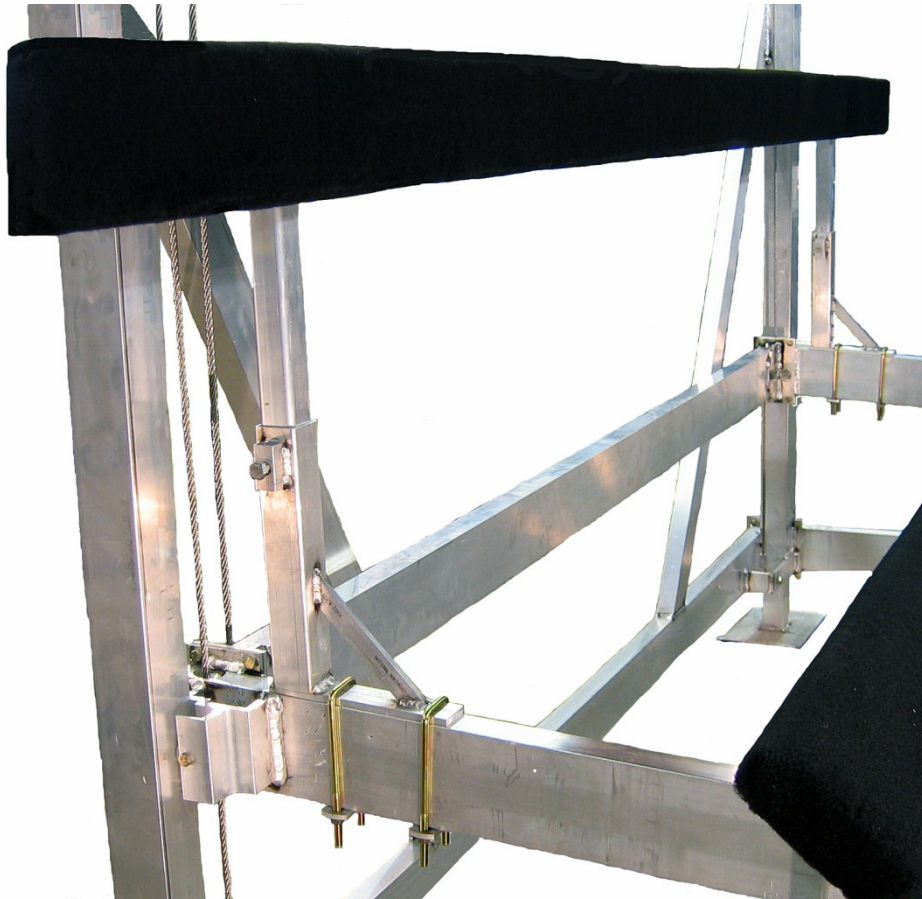


Assembly and Installation Manual Utility Side Guides Kit for 4000/5000 Vertical LIFT

MCD p/n 1546-01, v1.6



B. Assembly Instructions

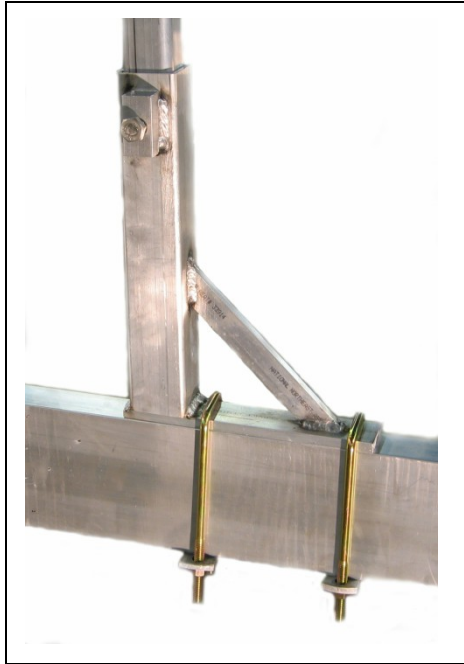
Step #1 -

Assemble the **Side Guide Bunk Base** on top of the Front and Rear Cradle Cross Members. Position them to the outside of the Cradle. This will guide the sides of the boat onto the lift.

- | | | |
|---|---------|---|
| 4 | 1539-01 | Side Guide Support Base, 2-1/16" Sq. x 12"H |
| 8 | 1539-02 | Side Guide U-Bolt Bottom Plate |

With these fasteners:

- | | | | |
|----|---------|--|---|
| 8 | 3709-06 | Square U-Bolt, 3/8-16"x7-1/4"Lx1-7/8"IDx2-1/2"T ZY | (2) Support Base x 4 |
| 16 | 3700-12 | 3/8-16" Standard Hex Nut SS | (2) Support Base U-Bolt x
(1) Bunk/Leg Bracket x 8 |



Step #2 -

Insert the **Side Guide Post** into the Side Bunk Base.

- | | | |
|---|---------|--|
| 4 | 1538-03 | Utility Side Guide Post, 1-3/4" Sq. 12"L |
|---|---------|--|

Tighten with these Stainless fasteners:

- | | | | |
|---|---------|--|----------------------|
| 4 | 3706-13 | 1/2-13" x 1 3/4" Hex Head C/S Stainless (SS) | (1) Support Base x 4 |
| 4 | 3706-12 | 1/2-13" Square Nut 3/4" x 3/4" Stainless Steel | (1) Support Base x 4 |

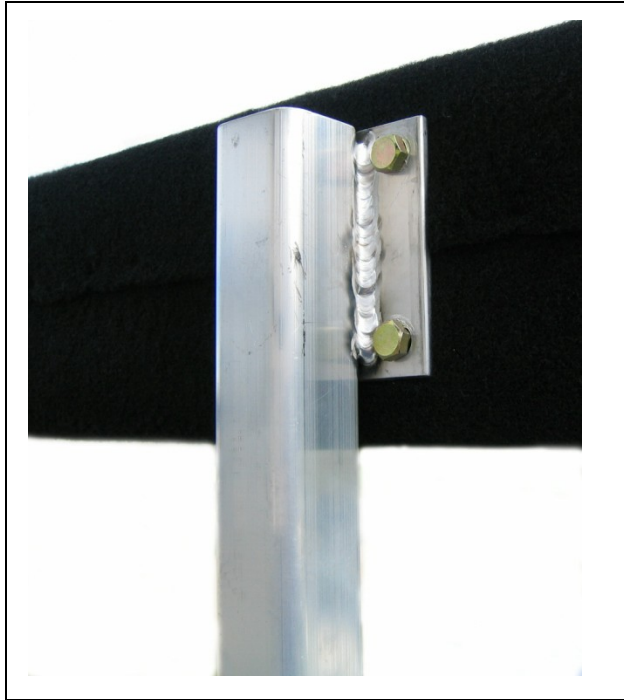
metalcraft DOCKS

Step #3 -

Place (2) **Carpeted Bunks** in place.

Screw Lag Bolts into bunk to fasten the Bunks to the Legs:

16 **3700-02** 3/8-16" x 1 1/4" Hex Head Lag Screw Bolt SS (4) Bunk Bracket x 4



Step #4 -

Adjust **Side Guide Posts** up/down and in/out to fit boat.

Adjustment range is 24" - 33".

Cut off Posts if shorter height is desired.